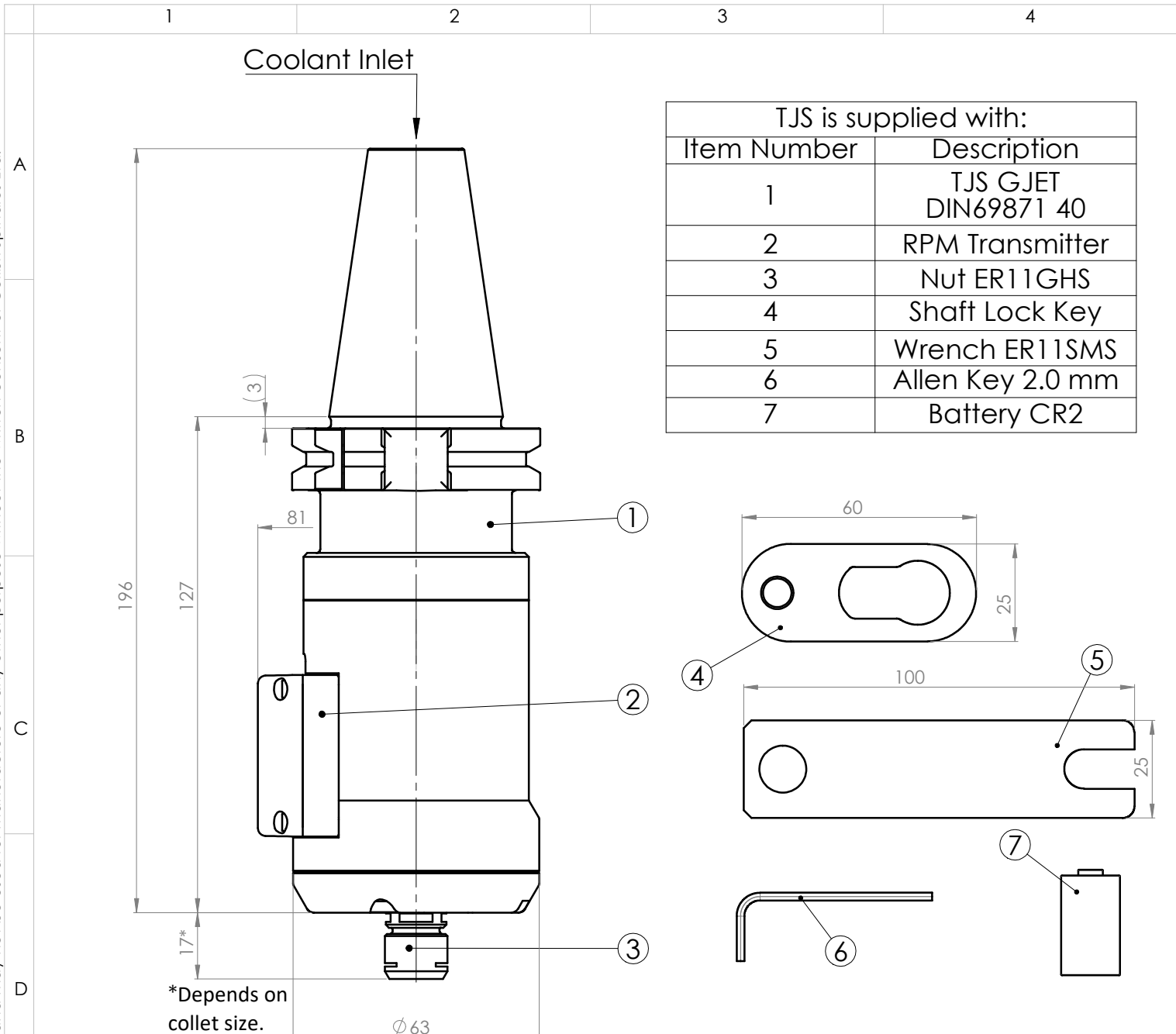


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TJS is supplied with:	
Item Number	Description
1	TJS GJET DIN69871 40
2	RPM Transmitter
3	Nut ER11GHS
4	Shaft Lock Key
5	Wrench ER11SMS
6	Allen Key 2.0 mm
7	Battery CR2

*Depends on collet size.

Coolant inlet pressure [bar]*	20-40
Rotation speed [Krpm]**	35-55
Flow rate [l/min]	10-20
Maximum tool shank diameter [mm]	7.0
Maximum tool diameter [mm]	3.5
System weight [kg]	2.1

* Coolant pressure is measured at the spindle inlet
 ** Spindle speed may vary up to 7%

Surface roughness: ✓	Dimensions are in: mm	Projection style:
Unspecified tolerances ±0.1; ±0°30' Break all sharp edges R0.2 max or 0.2x45° chamfer		

Operation Name:	Customer Drawing
Project:	TJS Green JET

Part Name:	TJS GJET DIN69871 40		
Part No:	37-035-849	Rev:	00

Material:	
Per:	
Hardness:	
Coating:	
Per:	

CONFIDENTIAL		Name	Date	Signature	Sheet
Design					1 of 1
Drawn	T.L.	23/01/19			
Checked					Scale: Size:
Approved	S.W.	23/01/19			A4
Weight:	gr ref				