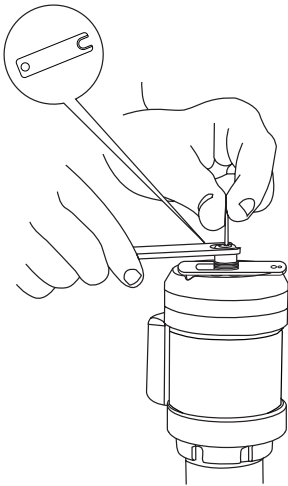
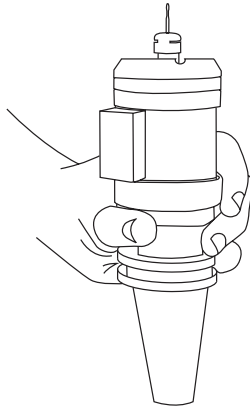


3. Clamping the Cutting Tool (continued)

3.G. Insert ER11 wrench into the grooves on the Nut. Turn ER11 wrench clockwise to tighten.



3.H. The Jet Spindle is now ready to mount on the machine, the same as any other standard tool.



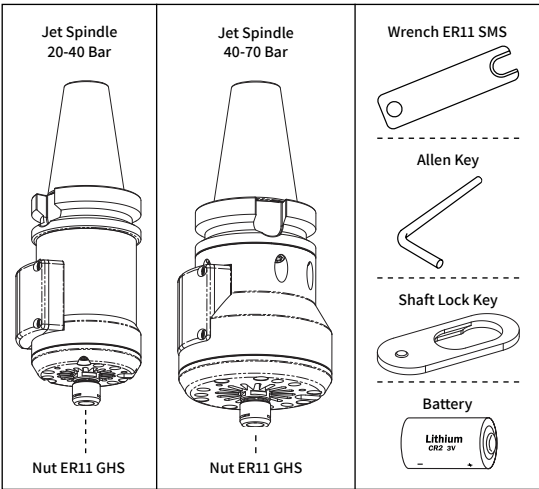
* Don't forget to lock the main machine spindle during Jet Spindle operation.

To Remove a Tool:

- Slide the shaft lock flat key to unlock.
- Insert the wrench and turn counterclockwise to loosen the nut (this may take a few turns).
- Keep the shaft lock in the secure position if you wish to insert a new tool.

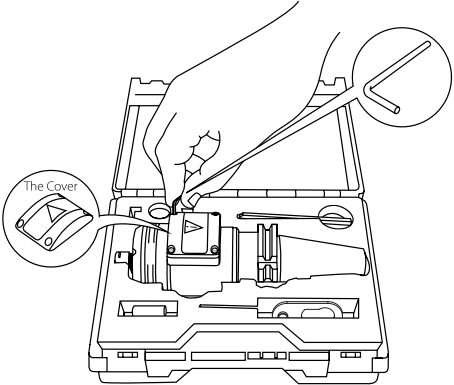
HSM Jet Spindle | Quick Start

Box Contents

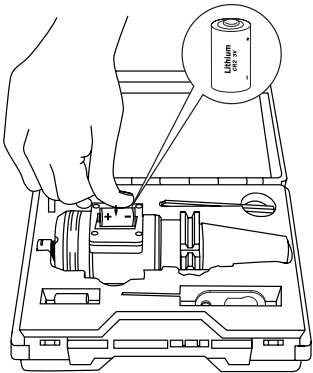


1. Insert Battery

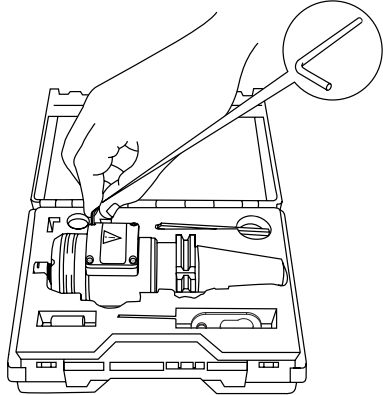
1.A. Open battery compartment by removing the 4 screws with the supplied allen key.



1.B. Use moderate pressure to insert the lithium CR2 3V battery.

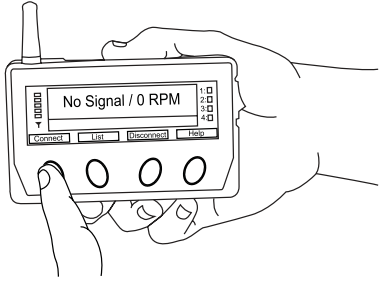


1.C. Replace screws to close the battery compartment.

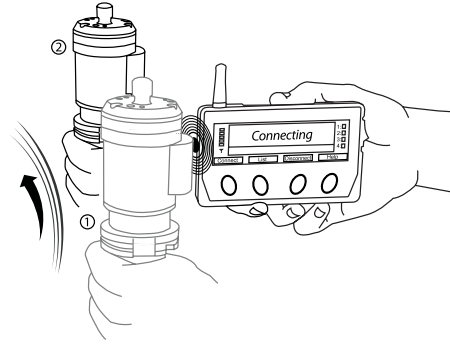


2 Connecting the Display

2.A. Connect the display to the external power and switch ON, then press the CONNECT button on the left.

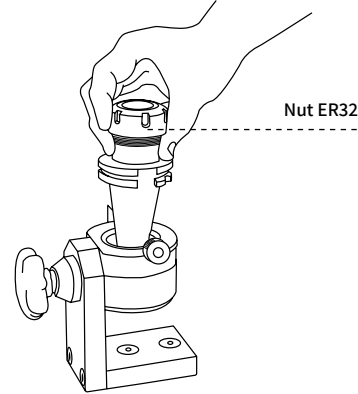


2.B. First press the CONNECT button, then slide the transmitter across the left side of the display from point 1 to point 2.

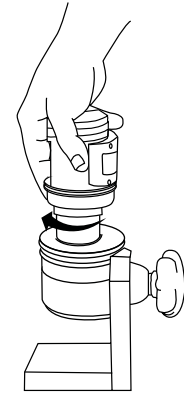


*If side magnet does not make a connection, use magnets on the back of the display unit.

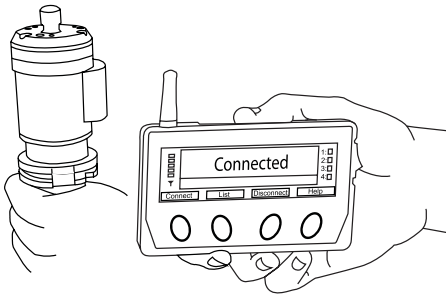
3.B. Place a specific tool adaptor with ER32 collet chuck into the tool clamping device and release the original ER32 Nut.



3.C. Set the ER32 built-in adaptor into the tool holder collet chuck and fasten the clamping nut.

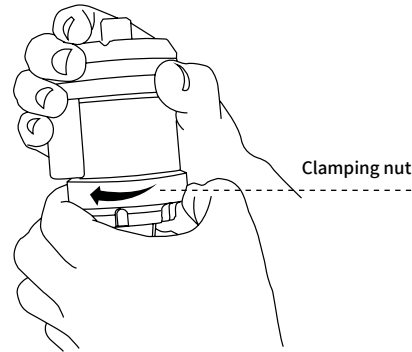


2.C. "Connected" indication will appear after successful connection to the spindle.



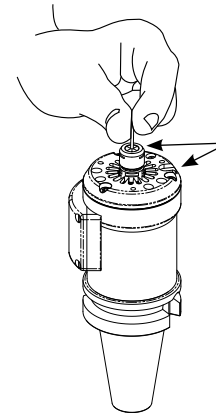
3 Clamping the Cutting Tool

3.A. If using an ER32 built-in adaptor, loosen the clamping nut on the adaptor and turn 1.5 rotations counter clockwise.

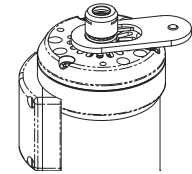


*For specific instructions for different adaptations, see the HSM Jet Spindle user manual.

3.D. First assemble the ER 11 collet and tool. Insert nut for tightening. Align flat sides of the shaft with the positioning slot on the spindle cover.



3.E. Position shaft lock key over the nut. Raised button fits into the positioning slot underneath.



3.F. Slide shaft lock key to secure it in place.

